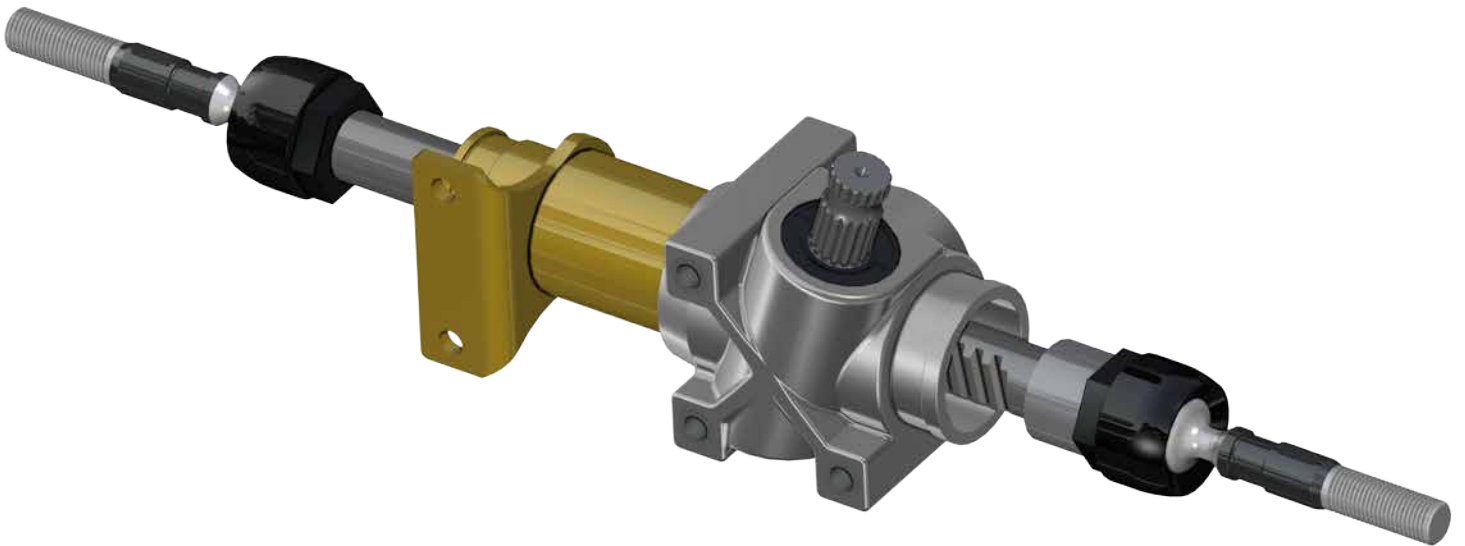
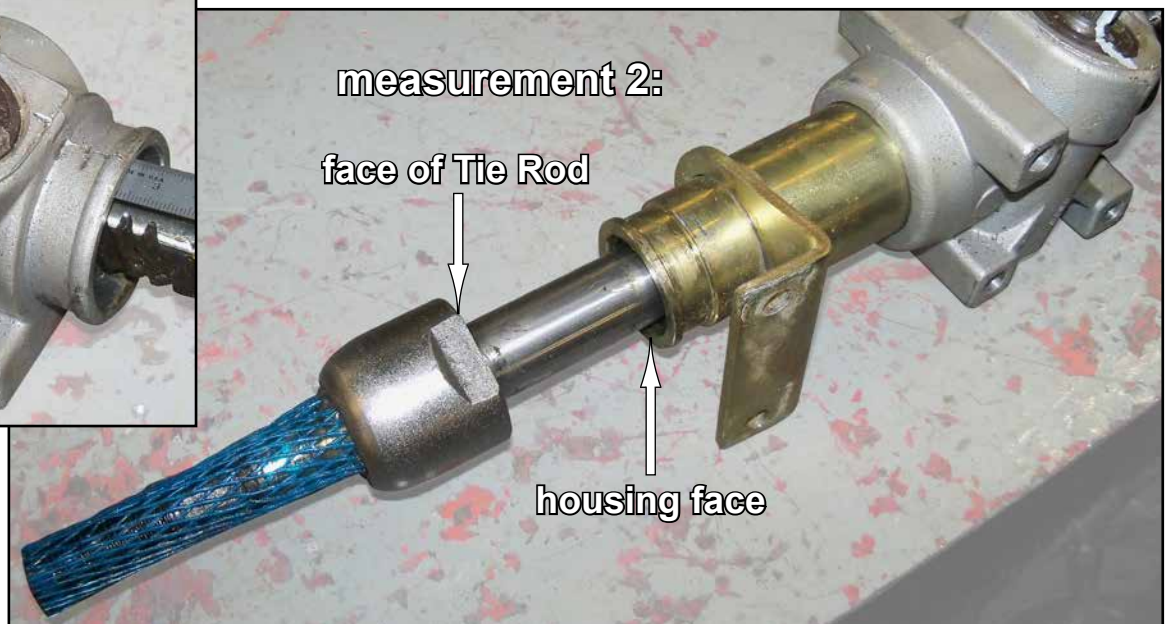
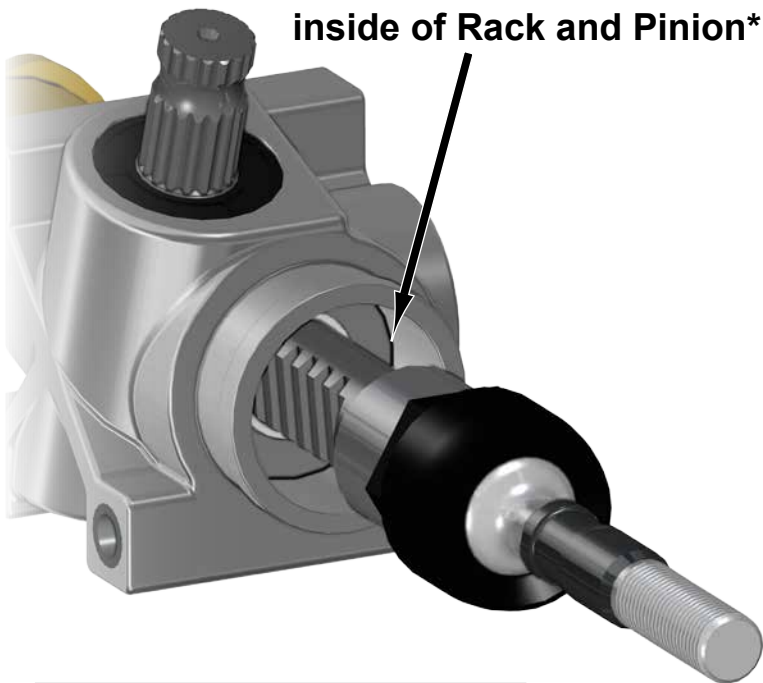
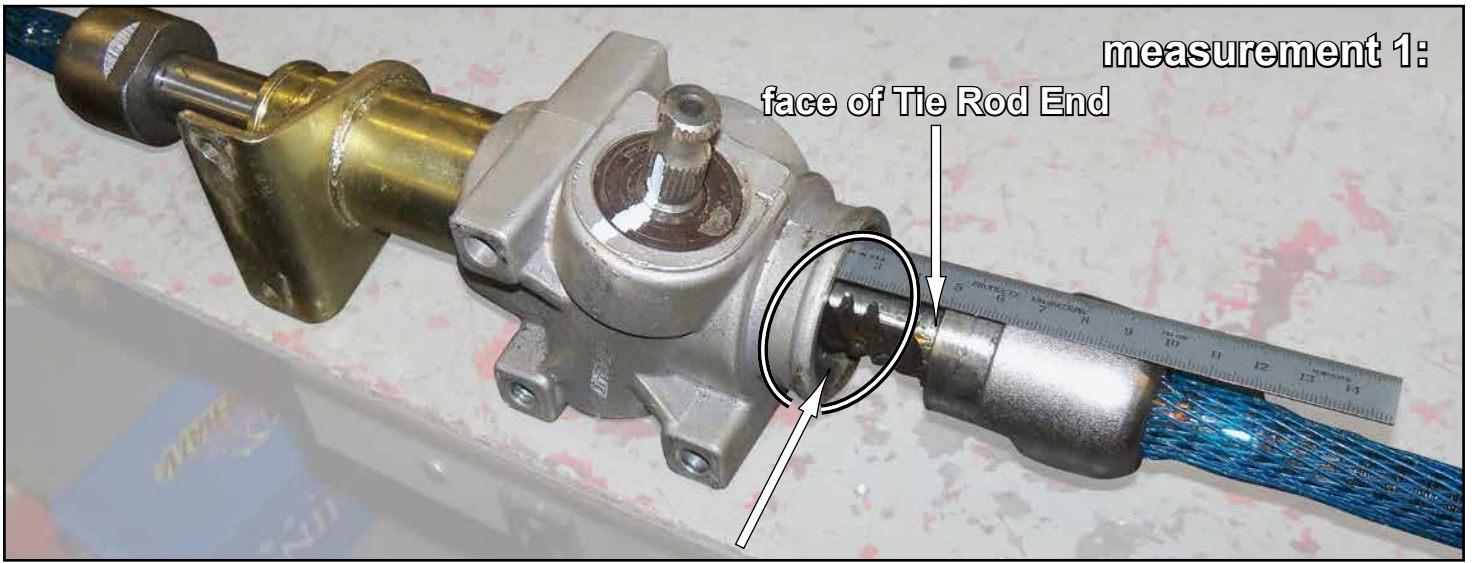


Verify, and adjust if necessary, centering of Rack and Pinion before installing.

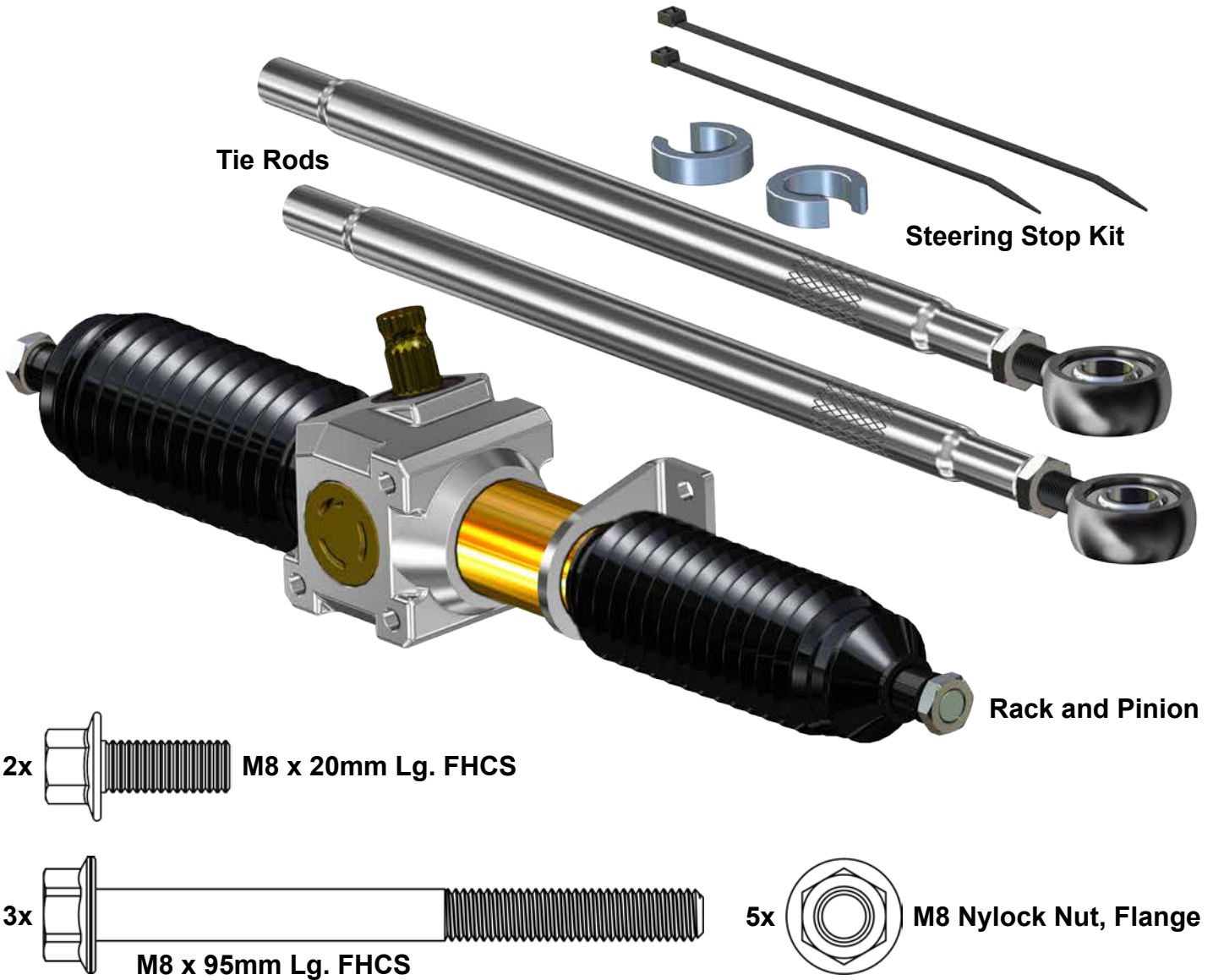


1. Measure distance from inside of Rack and Pinion to face of Tie Rod End.
 2. Measure distance from face of Tie Rod End to housing face.
 3. Adjust Rack and Pinion until measurements are equal.
- Mark center.

(illustrations on following page)



INSTALLATION INSTRUCTIONS
Heavy Duty Rack and Pinion:
for Polaris Ranger[®] 570/900



Need help with your installation?

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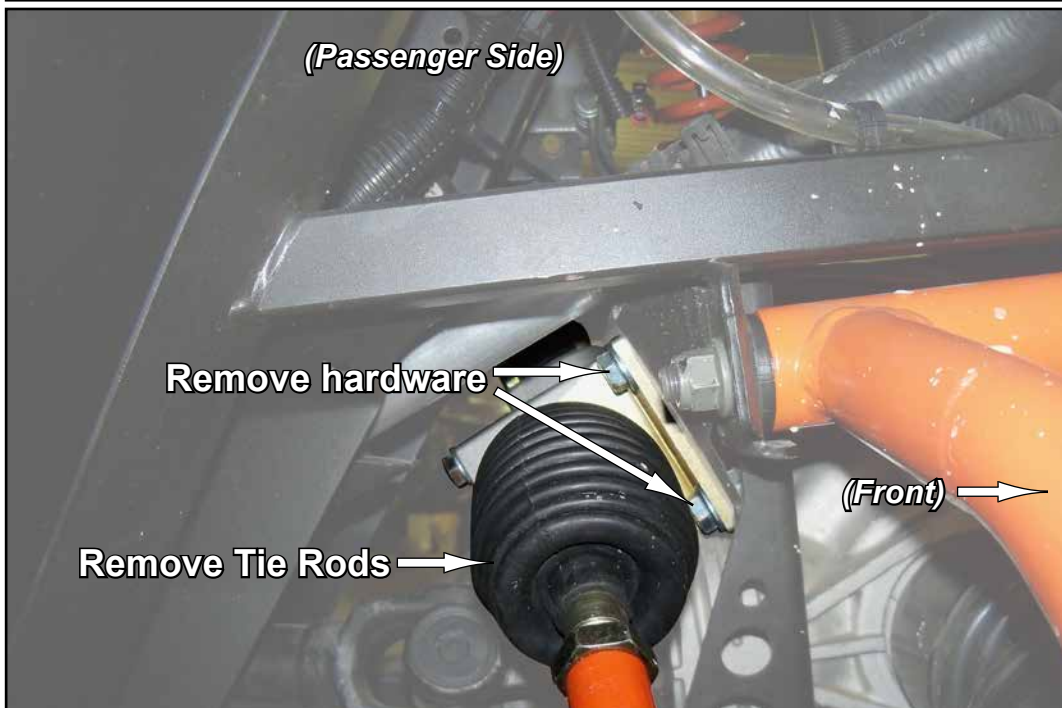
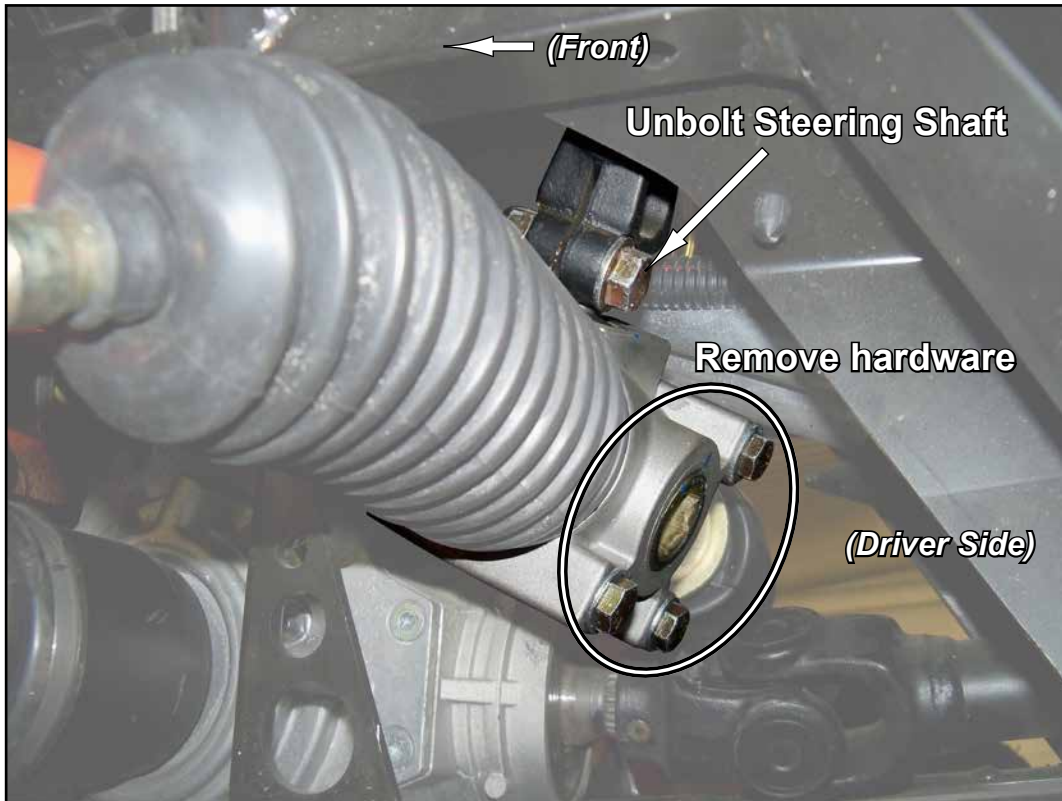
☎ 1-855-743-3427 🕒 8:00am - 9:00pm EST M-Th
 8:00am - 7:00pm EST Friday
 9:00am - 2:00pm EST Saturday

Read instructions and view illustrations before beginning.

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Removal: Keep all hardware and components removed from machine.

1. Raise front of machine off ground, secure with jack stands and remove Wheels.
2. Remove Tie Rods and disconnect Steering Shaft from Rack and Pinion.
3. Remove Rack and Pinion.

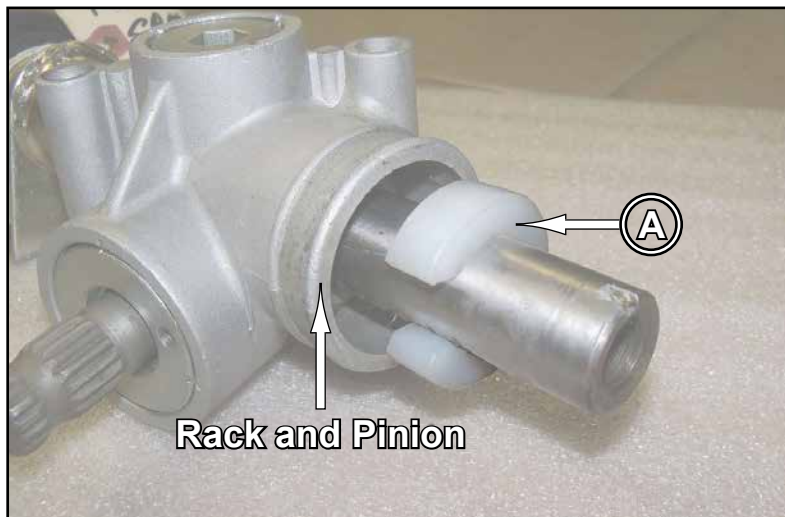
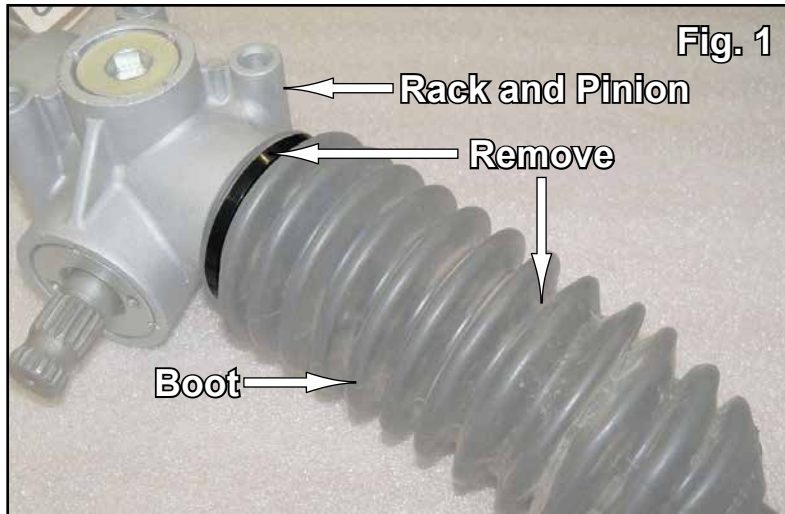


Using Steering Stop Kit will prevent over extension of Axles, when in reverse under hard throttle, by limiting steering range.

OPTIONAL STEERING STOP KIT

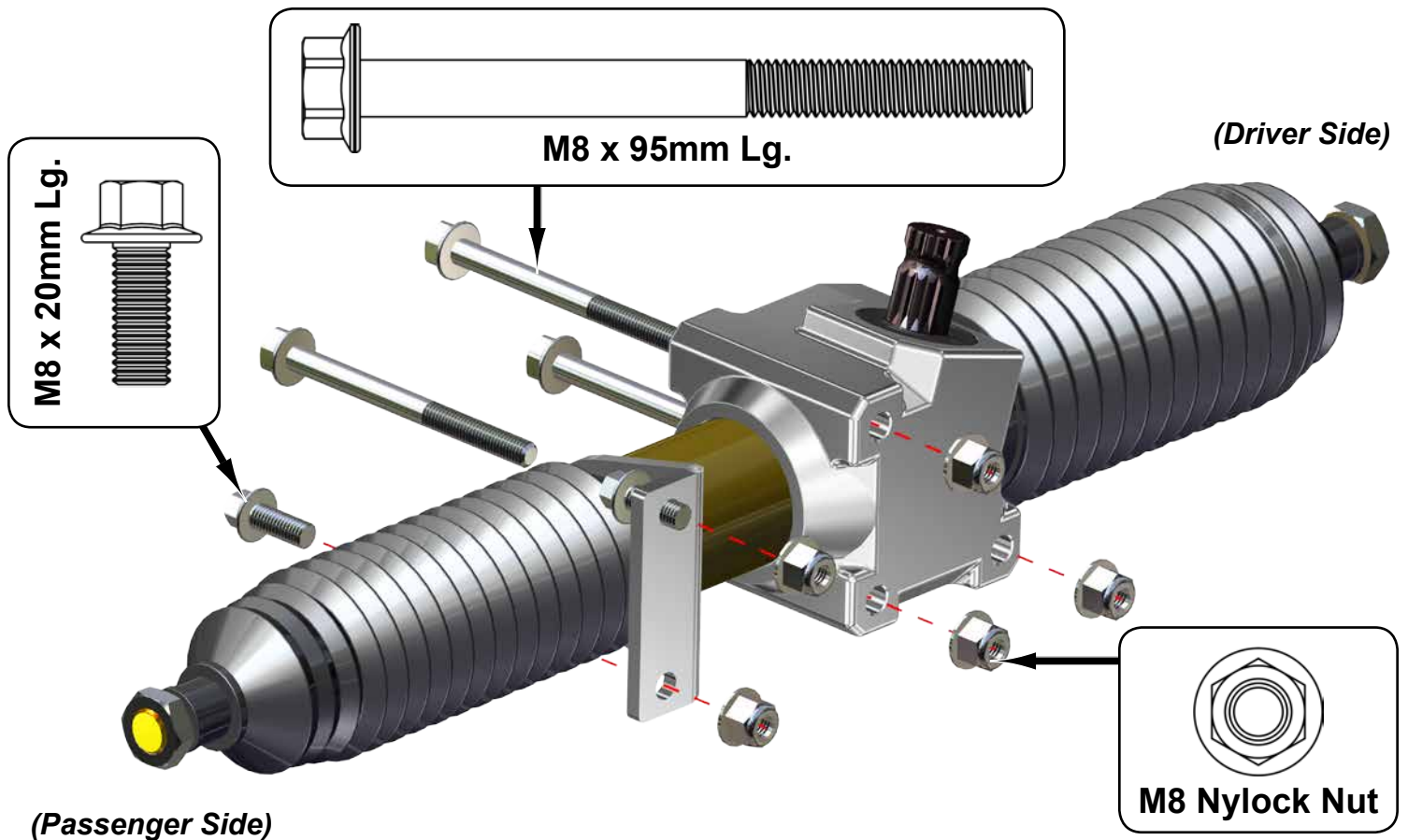


1. Remove Wire Ties and Boots from Rack and Pinion. See Fig. 1.
2. Install Steering Stop Bushings (A) onto Shafts of new Rack and Pinion.
3. Reinstall Boots and secure with Wire Ties.



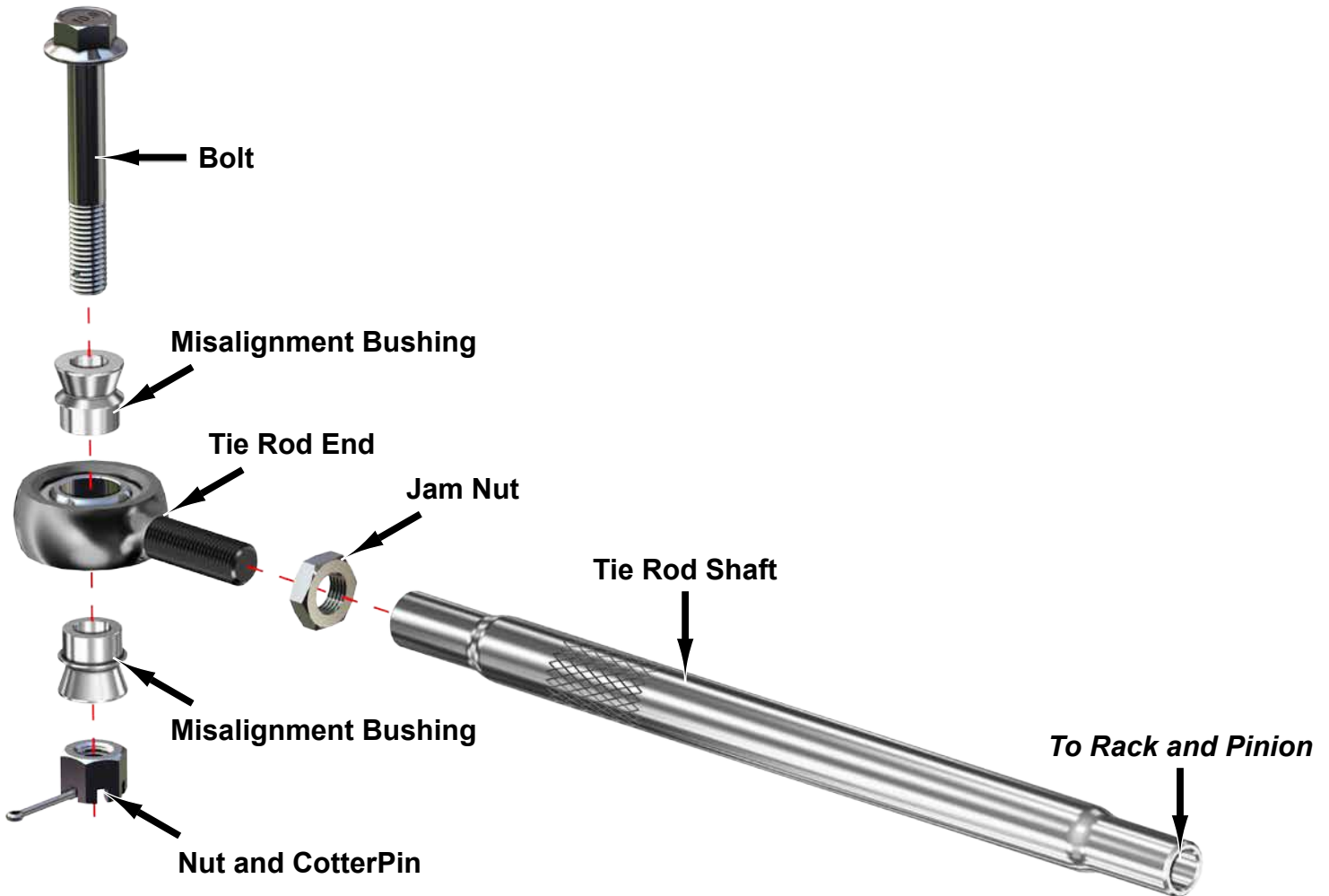
Rack and Pinion Installation: Do not tighten hardware completely unless noted.

1. Reinstall Steering Shaft to Rack and Pinion with stock hardware.
2. Install Rack and Pinion to machine with hardware shown. Tighten hardware completely.
3. Proceed to "Tie Rod Installation".
4. Reinstall necessary components.



Tie Rod Installation:

- Install Tie Rod Shafts to Ball and Sockets on Rack and Pinion.
- Install Tie Rod Ends to Tie Rod Shafts.
- Secure Tie Rod Ends to same location as stock on Spindles with hardware shown.



- Reinstall necessary components.
- Before initial ride, set toe-in of vehicle.
- After initial ride check to see that hardware remained tight.

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