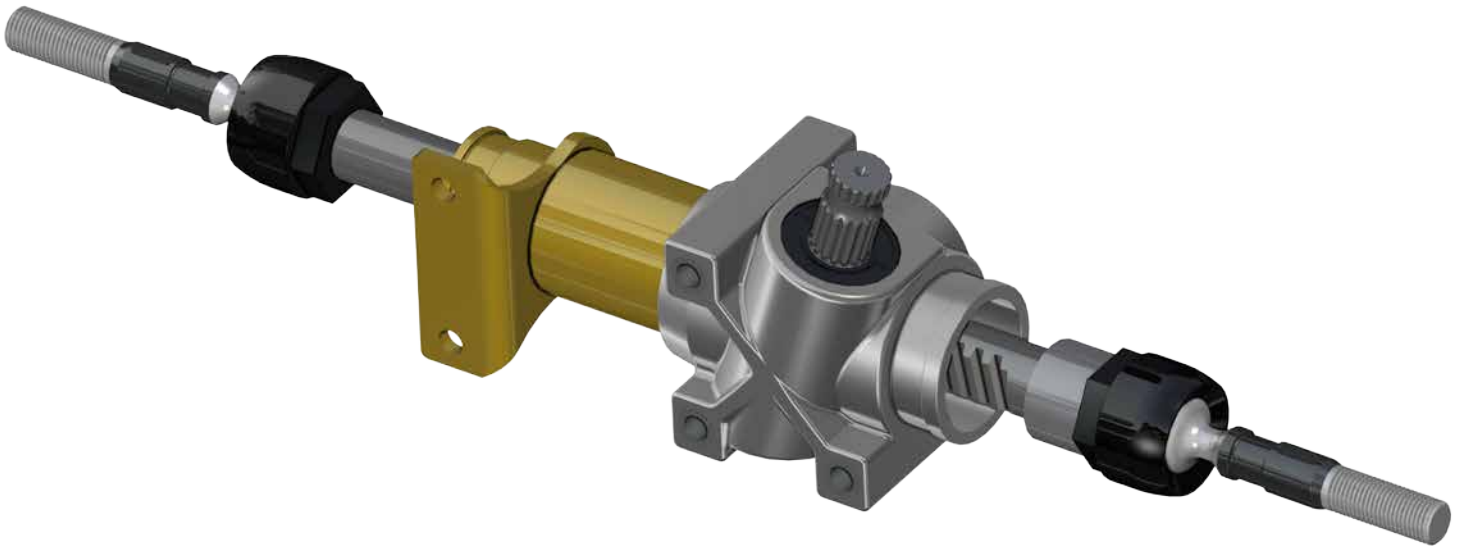
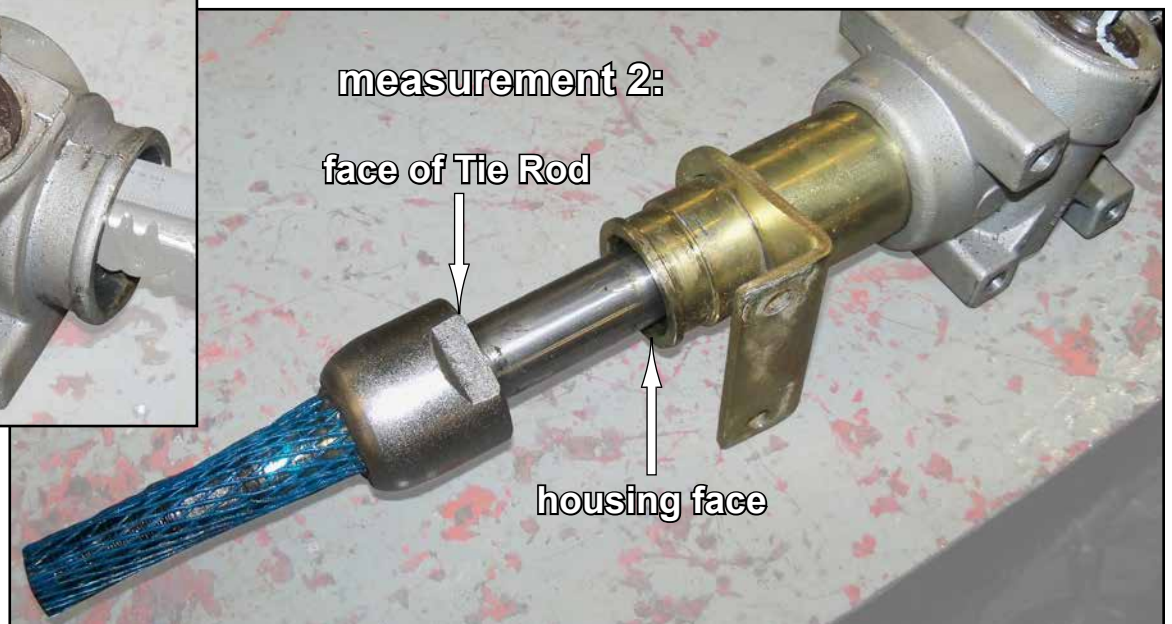
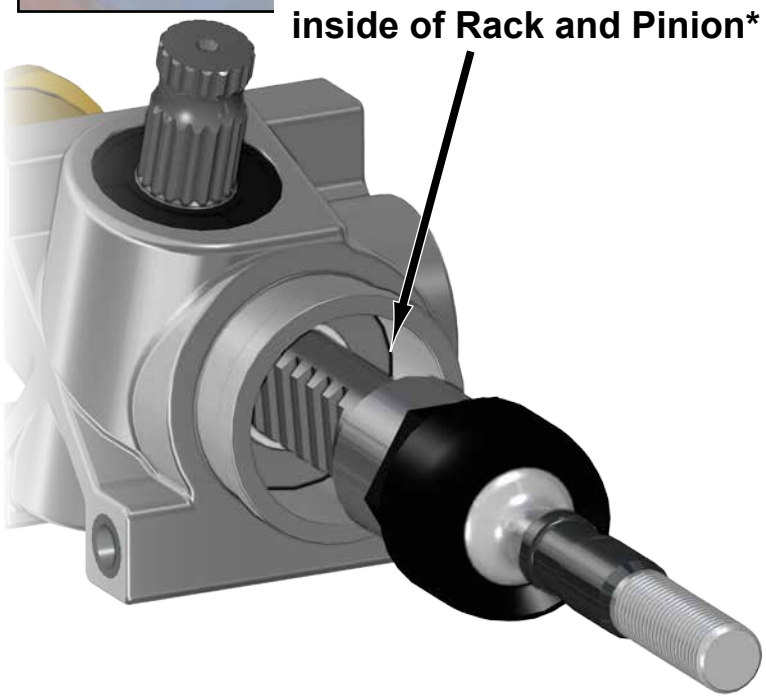
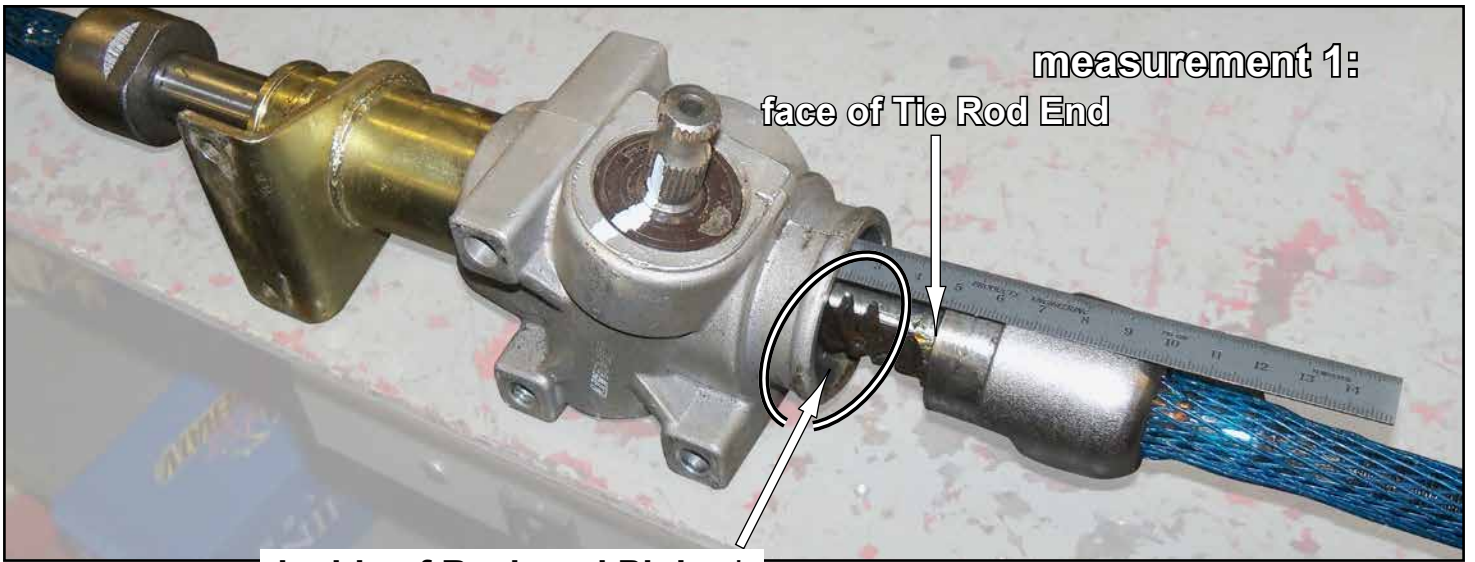


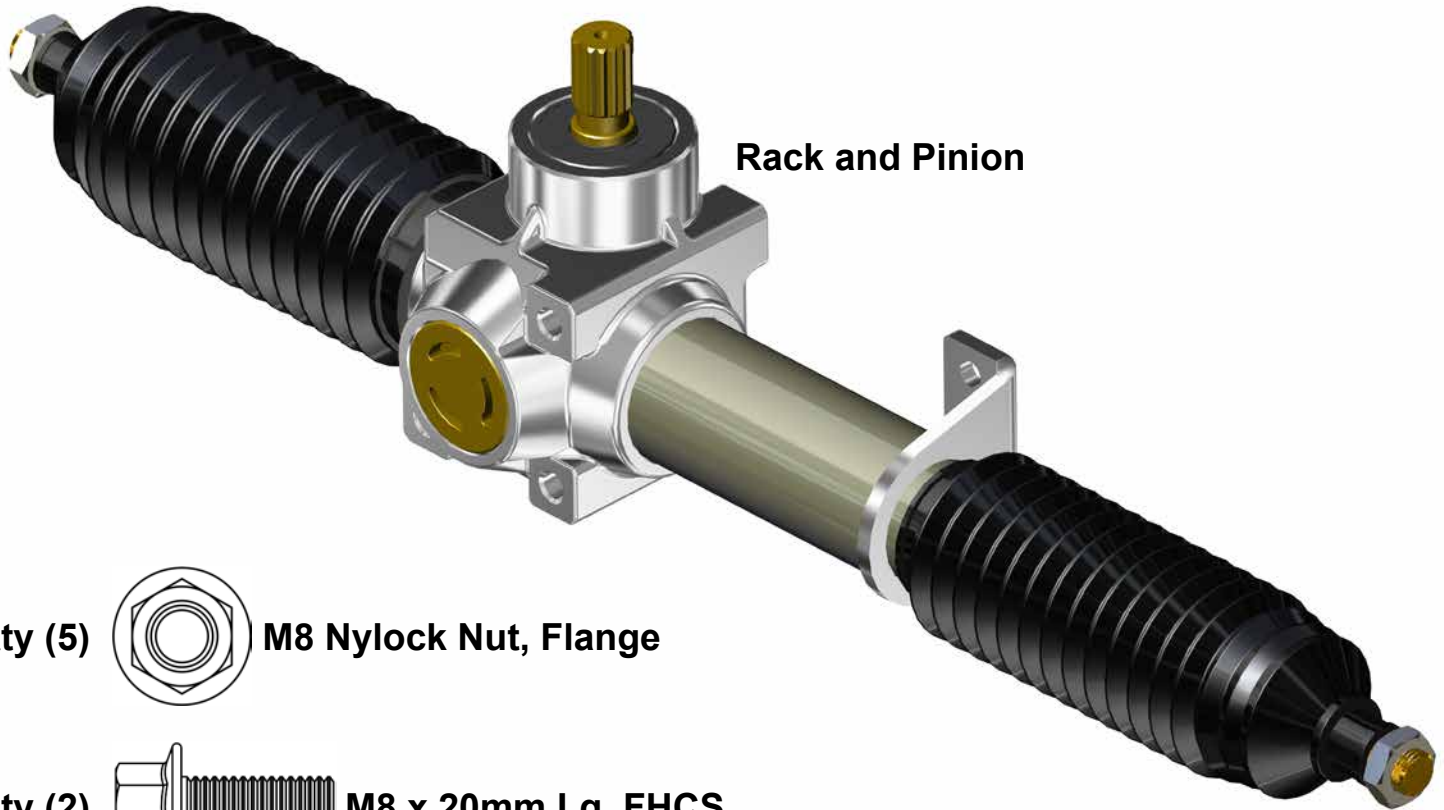
Verify, and adjust if necessary, centering of Rack and Pinion before installing.



1. Measure distance from inside of Rack and Pinion to face of Tie Rod End.
 2. Measure distance from face of Tie Rod End to housing face.
 3. Adjust Rack and Pinion until measurements are equal.
- Mark center.

(illustrations on following page)

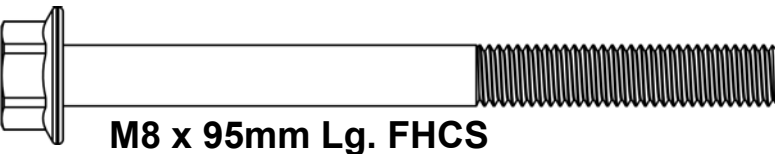




Rack and Pinion

Qty (5)  M8 Nylock Nut, Flange

Qty (2)  M8 x 20mm Lg. FHCS

Qty (3)  M8 x 95mm Lg. FHCS

Read instructions and view illustrations before beginning.

Need help with your installation?

 sales@superatv.com  www.superatv.com

 1-812-574-7777  8:00am - 9:00pm EST M-Th
8:00am - 7:00pm EST Friday
9:00am - 2:00pm EST Saturday

*Thank You
For Choosing*

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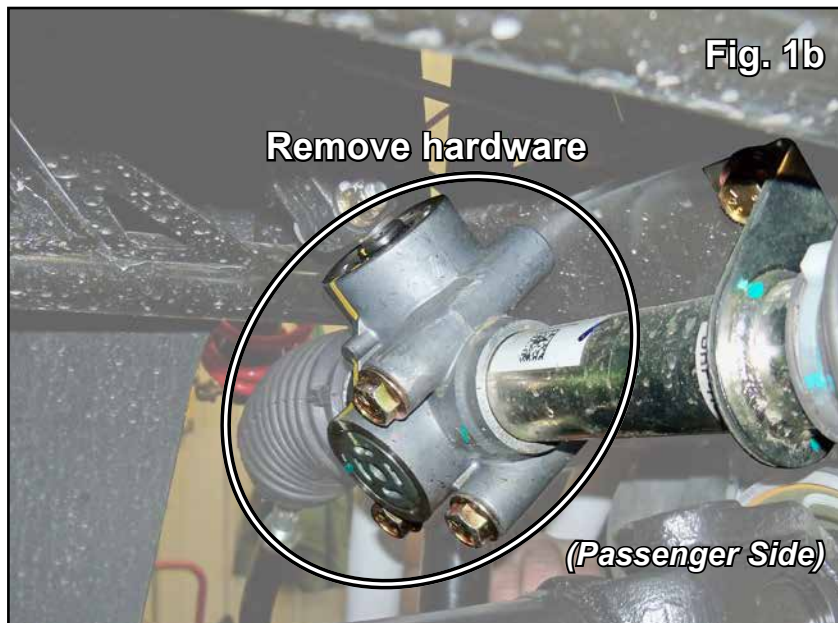
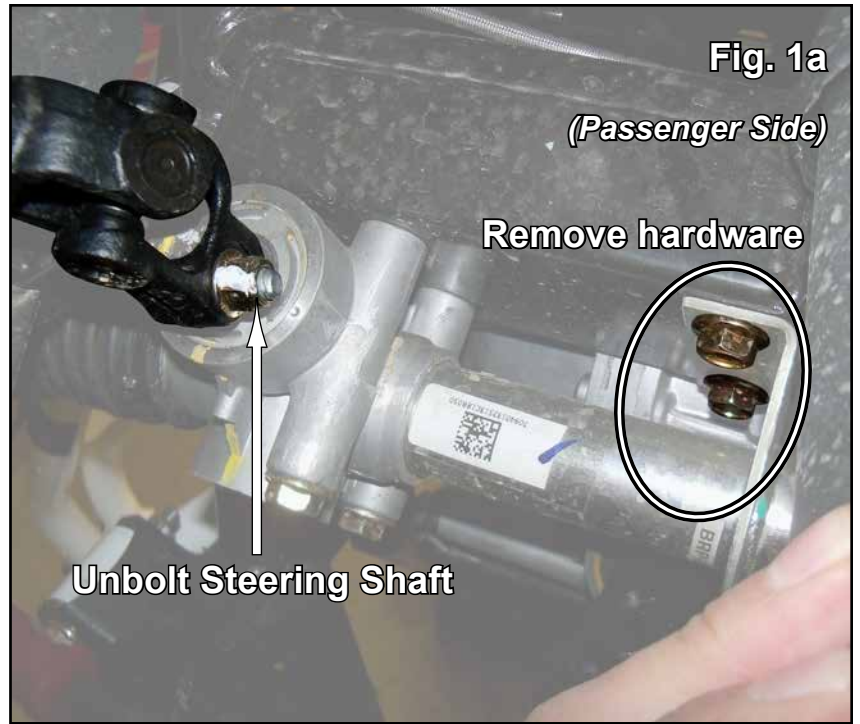
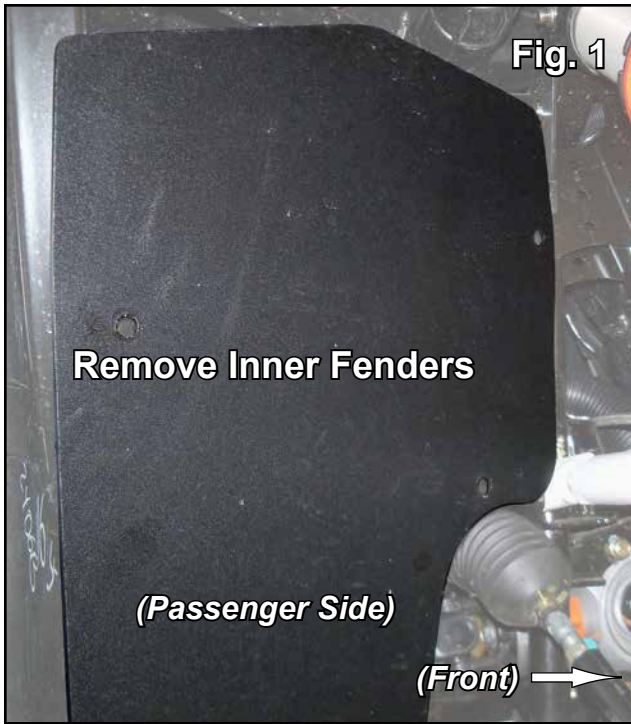
Although SuperATV® has thousands of satisfied customers, user should be aware that installing lift kits, long travel, or suspension kits, tires, etc. will change the ride of machine and may increase maintenance and part wear. Operating any off-road machine while, or after, consuming alcohol and/or drugs increases risk of bodily harm or death. No warranty or representation is made as to this product's ability to protect user from severe injury or death. SuperATV® urges operators and occupants to wear a helmet and appropriate riding gear at all times.

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SuperATV® will warranty only parts provided by SuperATV®. Any damage or problems with OEM housings, bearings, seals, or other manufacturers' products will not be covered by SuperATV®. SuperATV® parts and products are not warranted if item was not installed properly, misused, or modified.

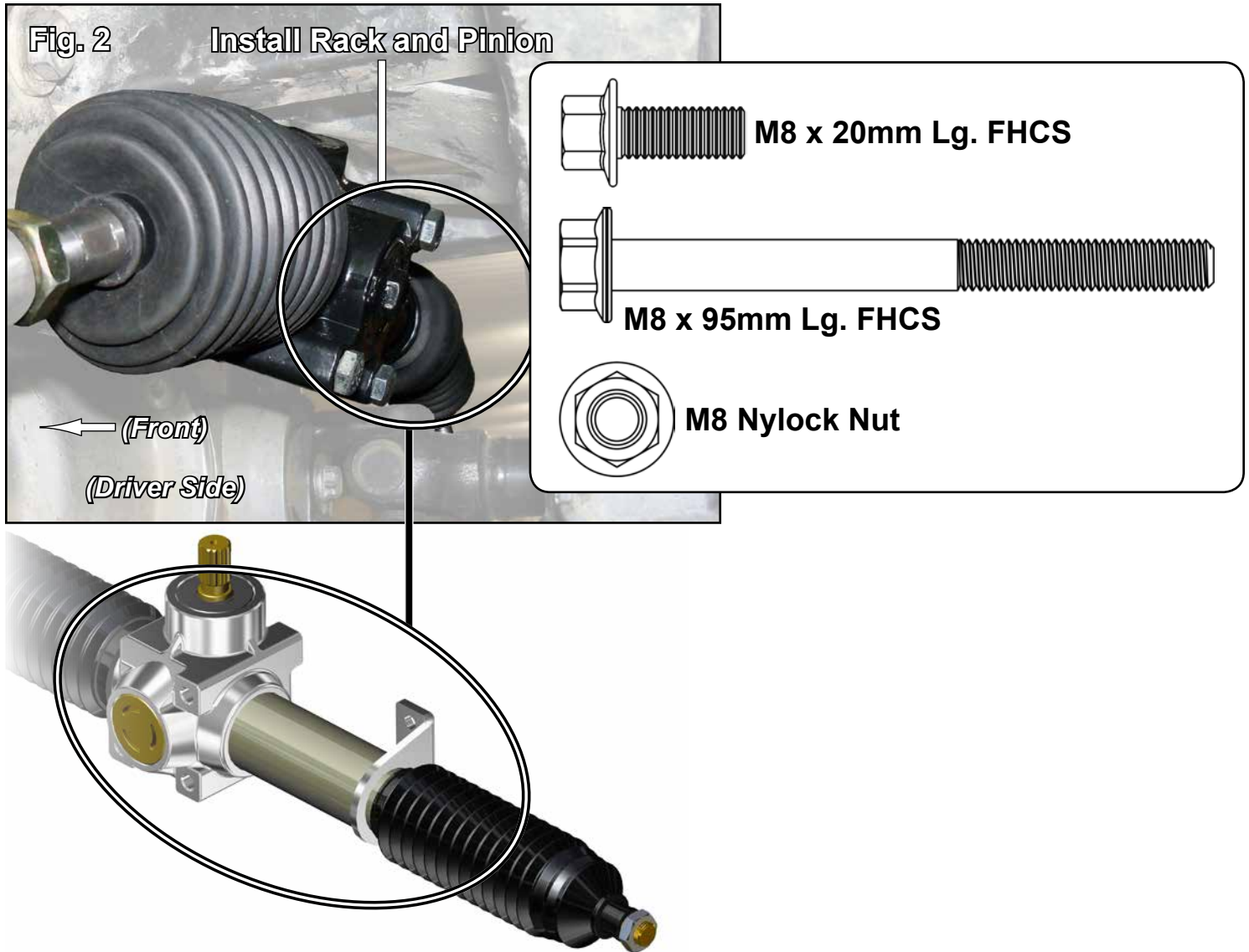
Removal: Keep all hardware and components removed from machine.

1. Raise front of machine off ground, secure with jack stands and remove Wheels.
2. Remove Inner Fenders. See Fig. 1.
3. Remove Tie Rods and disconnect Steering Shaft from Rack and Pinion. See Fig. 1a.
4. Remove Rack and Pinion. See Figs. 1a - 1b.



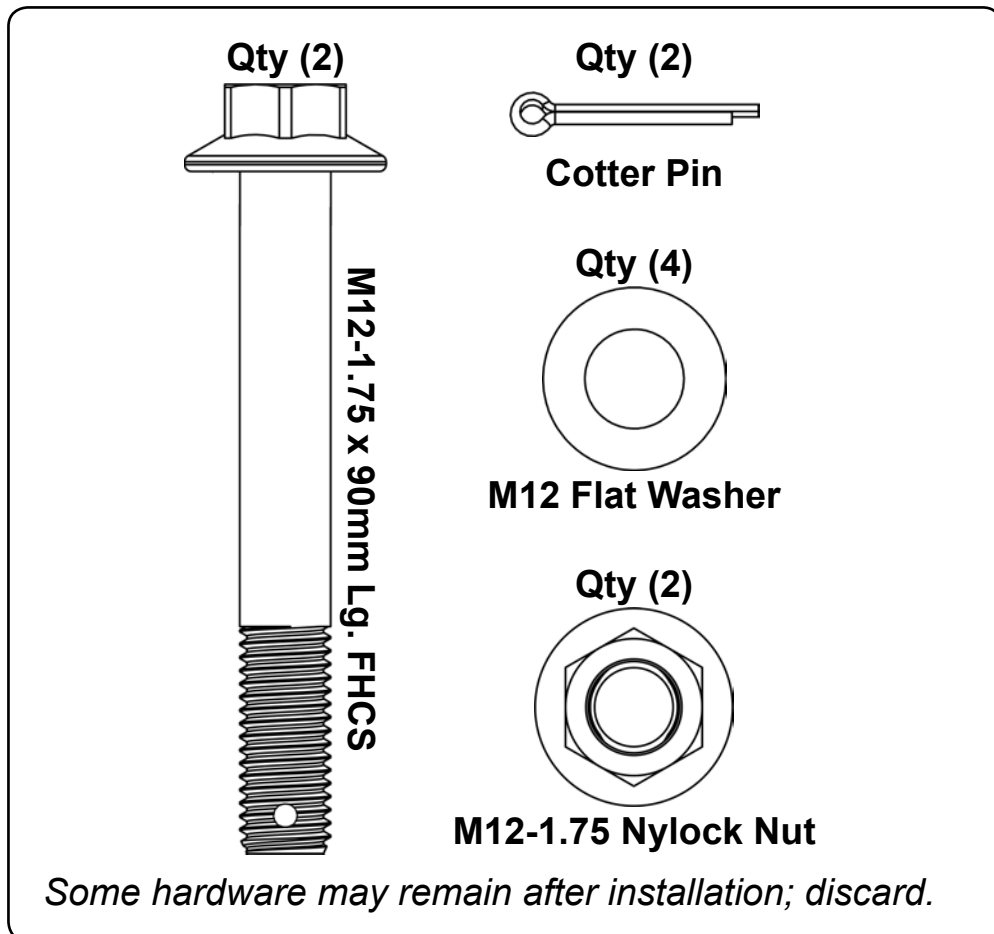
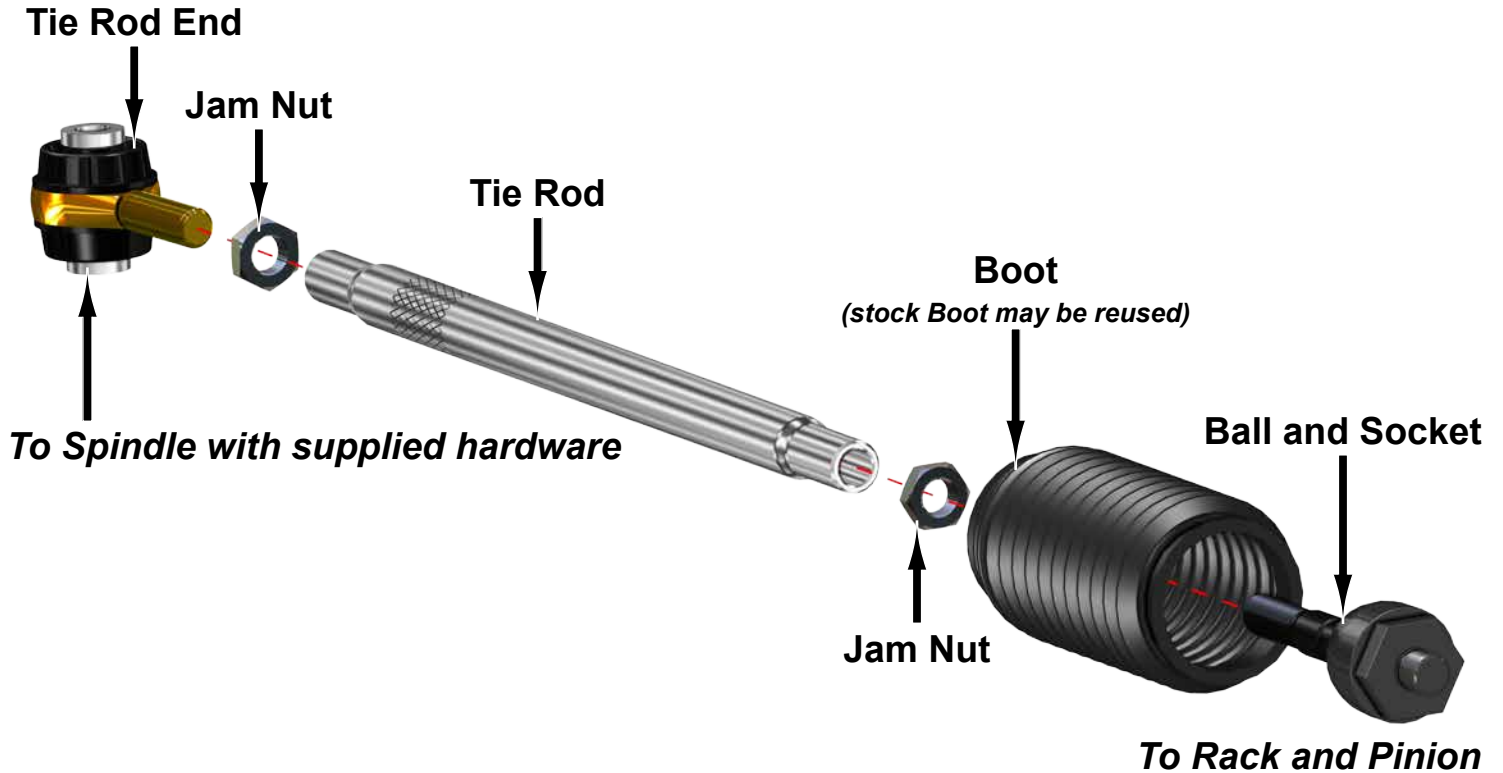
Rack and Pinion Installation: Do not tighten hardware completely unless noted.

1. Install Rack and Pinion to machine with M8-1.25 x 20mm Lg. FHCS, M8-1.25 x 95mm Lg. FHCS, and M8-1.25 Nylock Nuts. Tighten hardware completely. See Fig. 2.
2. Reinstall Steering Shaft to Rack and Pinion with stock hardware. See Fig. 3.
3. Proceed to "Tie Rod Installation".
4. Reinstall necessary components.
 - Before initial ride, set toe-in of vehicle.
 - After initial ride check to see that hardware remained tight.



Tie Rod Installation:

1. Install Ball and Sockets to Rack and Pinion if applicable; use Loctite when installing.
2. Install Shafts to Ball and Sockets.
3. Secure Tie Rod Ends to Spindles with supplied hardware.



(Rack and Pinion shown off machine for clarity)

